



**GENERAL NOTES:**

1. UNITS ARE SEALED WITH BUTYL TAPE AT THE JOINTS
2. DELIVERY IS MADE BY CRANE-EQUIPPED TRUCKS
3. EXCAVATION MUST BE READY FOR INSTALL
4. MIN OVERHEAD CLEARANCE OF 18FT (5.5 METRES) IS REQUIRED
5. ALL UNITS MUST BE HANDLED WITH PROPER LIFTING EQUIPMENT
6. TANK DESIGNED FOR A MAXIMUM FILL COVER DEPTH OF 1000mm, WITH 4.8 kPa LIVE LOAD, AND NO VEHICLE LOADING

\* AVAILABLE FOR TRAFFIC LOADING



MANUFACTURED:  
OTTAWA, ON  
1-800-655-3430

CONCRETE TYPE: SCC  
CONCRETE: 45MPa at 28 days / 6,500PSI  
AIR ENTRAINMENT: 5-8%  
REINFORCEMENT: STEEL TO CSA CAN  
A23.1 /A23.3 G30.18 Fy=400MPa

WEIGHT:  
BOTTOM - 17,712lbs / 8,050kg  
TOP - 17,571lbs / 7,989kg  
CSA APPROVED  
MEETS CAN/CSA-B66  
"AGINP"

DRAWN BY:  
N.CHAN  
DATE:  
FEB/2020

**18000 LITRES** **SEPTIC TANK**  
4,000 IMPERIAL GALLON  
WORKING CAPACITY: 17889L TO INVERT OF OUTLET  
TOTAL CAPACITY: 20454L TO UNDERSIDE OF CHAMBER LID